

ねじ切り丸ダイス 素材径
 ROUND DIES pre-machining stock diameter

W 並目 Whitworth coarse screw thread			素材径 pre-machining stock diameter (基準外径±0.05mm)	
			最大 max (mm)	最小 min (mm)
呼び径 Nominal diameter	山数 pitch	基準外径 major diameter of external thread (mm)		
1/8	40	3.175	3.225	3.125
5/32	32	3.968	4.018	3.918
3/16	24	4.762	4.812	4.712
1/4	20	6.35	6.4	6.3
5/16	18	7.938	7.988	7.888
3/8	16	9.525	9.575	9.475
7/16	14	11.112	11.16	11.06
1/2	12	12.7	12.75	12.65
5/8	11	15.875	15.93	15.83
3/4	10	19.05	19.1	19
7/8	9	22.225	22.28	22.18
1	8	25.4	25.45	25.35
1-1/8	7	28.575	28.63	28.53
1-1/4	7	31.75	31.8	31.7
1-3/8	6	34.925	34.98	34.88
1-1/2	6	38.1	38.15	38.05
1-5/8	5	41.275	41.33	41.23
1-3/4	5	44.45	44.5	44.4
1-7/8	4-1/2	47.625	47.68	47.58
2	4-1/2	50.8	50.85	50.75
2-1/4	4	57.15	57.2	57.1