

# ねじ切り丸ダイス 素材径 ROUND DIES pre-machining stock diameter

U unified thread	山数 pitch		基準外径 major diameter of external thread (mm)	素材径 pre-machining stock diameter (基準外径±0.05mm)	
				最大 max (mm)	最小 min (mm)
No.2	56	UNC	2.184	2.234	2.134
No.2	64	UNF	2.184	2.234	2.134
No.3	48	UNC	2.515	2.565	2.465
No.3	56	UNF	2.515	2.565	2.465
No.4	40	UNC	2.845	2.895	2.795
No.4	48	UNF	2.845	2.895	2.795
No.5	40	UNC	3.175	3.225	3.125
No.5	44	UNF	3.175	3.225	3.125
No.6	32	UNC	3.505	3.555	3.455
No.6	40	UNF	3.505	3.555	3.455
No.8	32	UNC	4.166	4.216	4.116
No.8	36	UNF	4.166	4.216	4.116
No.10	24	UNC	4.826	4.876	4.776
No.10	32	UNF	4.826	4.876	4.776
No.12	24	UNC	5.486	5.536	5.436
No.12	28	UNF	5.486	5.536	5.436
1/4	20	UNC	6.35	6.4	6.3
1/4	28	UNF	6.35	6.4	6.3
5/16	18	UNC	7.938	7.988	7.888
5/16	24	UNF	7.938	7.988	7.888
5/16	32	UNEF	7.938	7.988	7.888
3/8	16	UNC	9.525	9.575	9.475
3/8	24	UNF	9.525	9.575	9.475
3/8	32	UNEF	9.525	9.575	9.475
7/16	14	UNC	11.112	11.162	11.062
7/16	20	UNF	11.112	11.162	11.062
1/2	13	UNC	12.7	12.75	12.65
1/2	20	UNF	12.7	12.75	12.65
1/2	24	UNS	12.7	12.75	12.65
1/2	28	UNEF	12.7	12.75	12.65
1/2	32	UN	12.7	12.75	12.65
9/16	12	UNC	14.288	14.338	14.238
9/16	18	UNF	14.288	14.338	14.238
5/8	11	UNC	15.875	15.925	15.825
5/8	18	UNF	15.875	15.925	15.825
5/8	24	UNEF	15.875	15.925	15.825
3/4	10	UNC	19.05	19.1	19
3/4	16	UNF	19.05	19.1	19
3/4	20	UNEF	19.05	19.1	19

ねじ切り丸ダイス 素材径  
 ROUND DIES pre-machining stock diameter

U unified thread			素材径 pre-machining stock diameter (基準外径±0.05mm)		
呼び径 Nominal diameter	山数 pitch		基準外径 major diameter of external thread (mm)	最大 max (mm)	最小 min (mm)
7/8	9	UNC	22.225	22.275	22.175
7/8	14	UNF	22.225	22.275	22.175
7/8	20	UNEF	22.225	22.275	22.175
1	8	UNC	25.4	25.45	25.35
1	12	UNF	25.4	25.45	25.35
1	14	UNS	25.4	25.45	25.35
1	20	UNEF	25.4	25.45	25.35
1・1/8	12	UNF	28.575	28.625	28.525
1・1/4	7	UNC	31.75	31.8	31.7
1・1/4	12	UNF	31.75	31.8	31.7
1・3/8	6	UNC	34.925	34.975	34.875
1・3/8	12	UNF	34.925	34.975	34.875
1・1/2	6	UNC	38.1	38.15	38.05
1・1/2	12	UNF	38.1	38.15	38.05
1・3/4	5	UNC	44.45	44.5	44.4
2	4・1/2	UNC	50.8	50.85	50.75