

ねじ切り丸ダイス 素材径

ROUND DIES pre-machining stock diameter

PS (Rp) Parallel pipe threads		素材径 pre-machining stock diameter (基準外径±0.05mm)		
呼び径 Nominal diameter	山数 pitch	基準外径 major diameter of external thread (mm)	最大 max (mm)	最小 min (mm)
1/8	28	9.728	9.778	9.678
1/4	19	13.157	13.207	13.107
3/8	19	16.662	16.712	16.612
1/2	14	20.955	21.005	20.905
5/8	14	22.911	22.961	22.861
3/4	14	26.441	26.491	26.391
7/8	14	30.201	30.251	30.151
1	11	33.249	33.299	33.199
1-1/8	11	37.897	37.947	37.847
1-1/4	11	41.91	41.96	41.86
1-1/2	11	47.803	47.853	47.753
1-3/4	11	53.746	53.796	53.696
2	11	59.614	59.664	59.564

PF (G) Parallel pipe threads		素材径 pre-machining stock diameter (基準外径±0.05mm)		
呼び径 Nominal diameter	山数 pitch	基準外径 major diameter of external thread (mm)	最大 max (mm)	最小 min (mm)
1/8	28	9.728	9.778	9.678
1/4	19	13.157	13.207	13.107
3/8	19	16.662	16.712	16.612
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1-3/4	11	53.746	53.796	53.696
2	11	59.614	59.664	59.564

NPS Straight pipe thread (USA)		素材径 pre-machining stock diameter (基準外径±0.05mm)		
呼び径 Nominal diameter	山数 pitch	基準外径 major diameter of external thread (mm)	最大 max (mm)	最小 min (mm)
1/8	27	10.083	10.133	10.033
1/4	18	13.36	13.41	13.31
3/8	18	16.814	16.864	16.764
1/2	14	20.904	20.954	20.854
3/4	14	26.263	26.313	26.213
1	11.5	32.842	32.892	32.792
1-1/4	11.5	41.605	41.655	41.555
1-1/2	11.5	47.675	47.725	47.625
2	11.5	59.715	59.765	59.665