

Dimensions

■取付部寸法表 Dimensions

ボアタイプカッタ Bore Type Cutter

外径 DC	穴径 DCON	ボス径 DCSFMS	DAH	DCCB	取り付け 穴高さ CBDP	端面キー溝 Key Slot		カッタ 高さ LF	形状 Type	キャップスクリュー・ クランプボルト Clamping Screw	適用カッタ Applicable Cutters	推奨アーバ規格 Recommended Arbor Specification			
						幅 KWW	深さ b								
40	16	38	PS	PS	20	8.4	5.6	40	①	Power Screw	PSE11..., PSE15... PHC09..., PHC12..., PMEN	FMC16			
	16	40	9	14	19	8.4	5.6	55	②	M8 × 30	PSTW09...	FMC16			
50	22	45	PS	PS	21	10.4	6.3	40	①	Power Screw	PSE11..., PSE15... PAO..., PRC16..., PSTW12...	FMC22			
			11	17				45	②	M10 × 30	PSF, PRC12..., PRC16..., PSTW09..., PMEN				
		PAS													
	50	50	PHC09..., PHC12...	FMA22.225											
	22.225	47	PS	PS		8.4	5	40	①	Power Screw	PSTW12...	FMA22.225 FMH22.225			
54	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG13...	FMC22			
58	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG13...	FMC22			
60	22	50	11	21	21	10.4	6.3	40	②	M10 × 30	PMEN	FMC22			
62	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG13...	FMC22			
63	22	45	11	18	21	10.4	6.3	55	②	M10 × 30	PFAL	FMC22			
		50						40			PAS, PAO, PSF PSTW09..., PSTW12... PSE11..., PSE15... PRC12..., PRC16...				
		22.225						50			PHC09..., PHC12...		FMA22.225 FMH22.225		
	25.4	60				13.3	20.5	23			9.5	6	M12 × 40	PSTW12...	FMC25.4 FMH25.4
67	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG13...	FMC22			
72	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG13...	FMC22			
76	22	45	11	17	21	10.4	6.3	63	②	M10 × 30	PZAG17...	FMC22			
80	22	45	11	18	20	10.4	6.5	40	②	M10 × 30	PFDC09R080M22-4	FMC22, FMH22			
	25.4	50	13.5	20	23	9.5	6	45		M12 × 40	PFDC09R080M25.4-4	FMC25.4 FMH25.4			
		60	13.3	20.5				PAS, PAO, PSF, PSTW09... PSTW12..., PSE11..., PSE15... PRC12..., PRC16...			FMC25.4 FMH25.4				
		70	-	40				28			③	MBA-M12	PFAL	FMC25.4	
	27	60	13	20	22	12.4	7	50		M12 × 40	PSE11..., PSE15..., PSTW09... PSTW12..., PRC12..., PRC16...	FMC27			
		70	-	40	28					MBA-M12	PFAL				
		76	13	20	22					M12 × 40	PHC12...				
	31.75	76	16.5	26	32	12.7	8	63		②	M16 × 40	PHC12..., PSTW12...	FMA31.75 FMH31.75		
	82	22	45	11	17	21	10.4	6.3		63	②	M10 × 30	PZAG17...	FMC22	
100	22	45	11	18	20	10.4	6.5	40	②	M10 × 30	PFDC09R100M22-4	FMC22, FMH22			
	25.4	50	13.5	20	23	9.5	6	45		M12 × 40	PFDC09R100M25.4-4	FMC25.4 FMH25.4			
		80	-	40	28			50			③	MBA-M12	PFAL	FMC25.4	
	31.75	70	16.5	44.45	32	12.7	8			MBA-M16	PAS, PAO, PSE15..., PSTW12... PRC12..., PRC16...	FMA31.75			
				26						63	②	M16 × 40	PSTW09...	FMA31.75 FMH31.75	
		80		-						55	50	③	MBA-M16	PFAL	FMA31.75
	32	70	16.5	26	25	14.4	8.2	50		M16 × 40	PHC12...	FMC32			
				18				50			PAS, PAO, PSE15... PRC12..., PRC16...				
				17				63			PSTW09..., PSTW12...				
				55				63			PHC12...				
	125	22	45	11	18	20	10.4	6.5		40	②	M10 × 30	PFDC09R125M22-5	FMC22, FMH22	
25.4		50	13.5	20	23	9.5	6	45	M12 × 40	PFDC09R125M25.4-5		FMC25.4 FMH25.4			
		80	-	40	28			50		③		MBA-M12	PFAL	FMC25.4	
38.1		90	53.85	36	38	15.9	10	63		MBA-M20		PFAL	FMC27		
				60								PAS, PAO, PSE15..., PSTW12...	FMA38.1		
				30								PSTW09...	FMB40		
40		90	22	56	28	16.4	9								
				PSTW09..., PSTW12...											
160	25.4	80	-	40	28	9.5	6	50	③	MBA-M12	PFAL	FMC25.4			
	27			12.4	7	PFAL	FMC27								
	40			85	60	30	16.4				9.2	63	MBA-M20	PFAL	FMB40
	50.8			100	70	38	19.1				11			MBA-M24	PFAL
200	47.625	150	-	-	38	25.4	14	63	⑤	M16 × 40 (4本)	PAO	FMA47.625			

ラフィングエンドミルボアタイプ Roughing End Mill Bore Type

外径 DC	穴径 DCON	ボス径 DCSFMS	DAH	DCCB	取り付け 穴高さ CBDP	端面キー 溝幅 KWW	端面キー 溝深さ b	カット 高さ LF	形状 Type	キャップスクリュー・ クランプボルト Clamping Screw	適用カットタ Applicable Cutters	推奨アーバ規格 Recommended Arbor Specification		
50	22	45	11	18.4	21	10.4	6.3	74	⑥	M10 × 25	PSEL15...	FMC22		
				17				75						
		48.5	13	18.5				100		M12 × 30	PSFL09...	FMC27		
	27							75						
								100						
63	27	60	13	21.8	23	12.4	7.0	74	⑥	M12 × 30	PSEL15...	FMC27		
								85			PSFL12...			
		60.5						125						
80	32	76	18	28	28	14.4	8.0	88	⑥	M16 × 70	PSEL15...	FMC32		
								95			PSFL12...			
		77.3		25				143						
100	32	97	18	25	28	16.4	9.0	153	⑥	M16 × 70	PSFL12...	FMC32		

